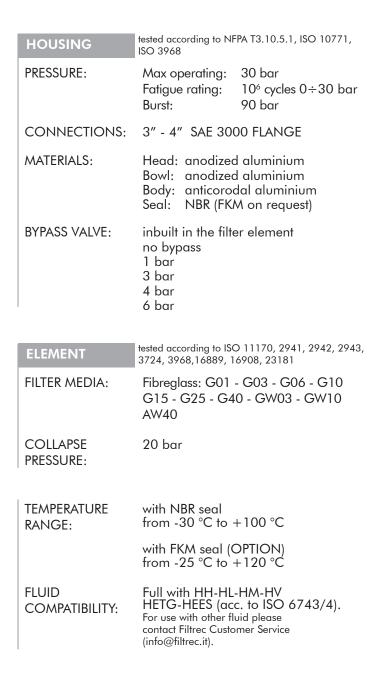


# **FLR-U5 SERIES**

In line medium pressure filters

In line filters for operating pressure up to 30 bar. Flow rate up to 2600 l/min.

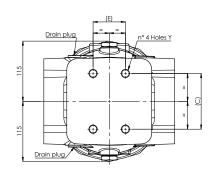


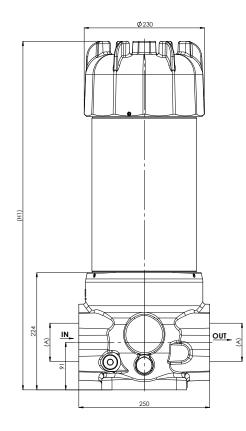


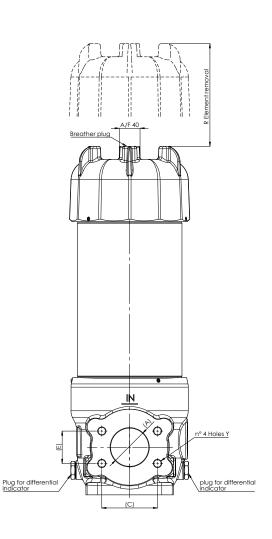


# **OVERALL DIMENSIONS**

A Version



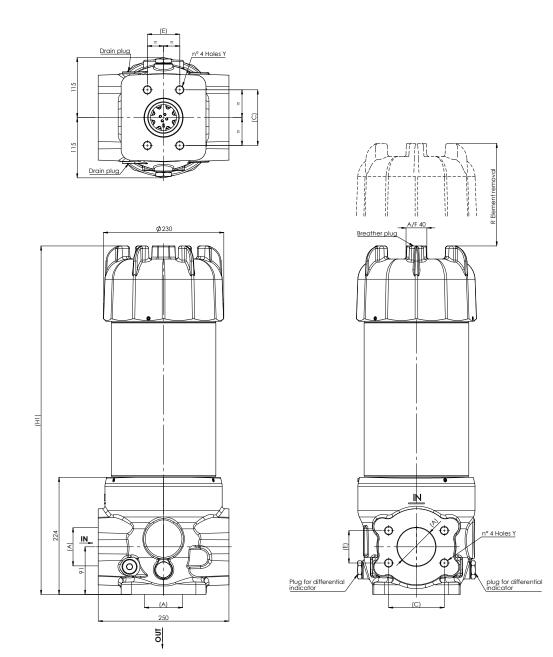






# **OVERALL DIMENSIONS**

**B** Version



# **NOMINAL SIZE**

MODEL	PORT SIZE A	Y	А	С	Е	H1	R	body Weight
FLR-U562	FLANGE 3" SAE 3000-M		Ø73	106,38	61,93	718	460	29 Kg
FLK-UJ02	FLANGE 4" SAE 3000-M	M16 x 24	Ø99	130,18	77,77			
FLR-U564	FLANGE 3" SAE 3000-M	MTO X 24	Ø73	106,38	61,93	1156	900	35 Kg
FLK-0304	FLANGE 4" SAE 3000-M		Ø99	130,18	77,77	1150	700	35 Kg



# **ORDERING INFORMATION**

1. 2. 3.	4.	5.	6.	7.	8.	9.	10.	11.	12.
FLR U5 62	G10	В	6	F10M	Α	2	000	Α	0
SPARE ELEMENT U5 62	G10	В	6						
1. FILTER SERIES	F	LR							
2. FILTER ELEMENT SERIES	I	J5	-						
3. FILTER SIZE		52 52	_						
	-	5 <u>7</u> 54	_						
4. FILTER MEDIA									
AbsoluteBeta		00 01	no ele alassfi	ber $\beta_{4\mu m(c)}$	> 1.000	)			
ULTRA HIGH CAPACITY		03		ber $\beta_{5\mu m(c)}$					
FILTER ELEMENT	-	06		iber β <sub>7μm(c)</sub>					
		10		iber ß <sub>12µm(c</sub>					
	-	15		iber β <sub>17μm(c</sub>					
	-	25 40		iber β <sub>22μm(c</sub> iber β <sub>35μm(c</sub>					
		V03		iber $B_{5\mu m(c)}$			er absorbe	ent	
		V10		iber $B_{12\mu m(c)}$					
		V40		absorbent					
5. SEALS		В	NBR						
	,	V	FKM						
6. BYPASS VALVE		0	no by	pass or no	elemen	t			
Inbuilt into the filter element		1	1 bar						
		3	3 bar						
		4	4 bar						
		6	6 bar						
7. MAIN PORT	F1	0M	3" SA	E 3000 FL/	ange				
	F1	2M	4" SA	E 3000 FL/	ange				
8. PORTS LAYOUT		A	straig	ht: horizon	ital inlet	- horizo	ontal outle	t	
		В	corne	r: horizont	al inlet -	vertica	outlet		
		-	indica	tor seat on	both side	es:			
9. INDICATOR PORT OPTION		1	left me	etal plug, ri	ght plast	ic cap			
		2	indica	tor seat on	both side	es with r	netal plug	pre	ferred optior
10. COMPULSORY FIELD	0	00	filtrec	standard					
11. CORROSION PROTECTION		A	anodi	zed					
		0	no op	tion					
12. OPTION		0							



# **ORDERING INFORMATION**

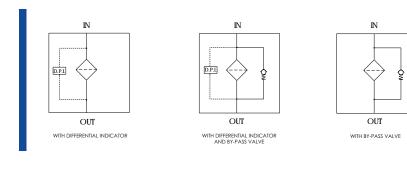
#### ACCESSORIES

The accessories must be ordered separately

INDICATOR	V02 (VF5)	differential visual 2,7 bar	
(F) digit for FKM seal option *LC24=Led connector For other options see clogging indicators	E02 (EF2)	differential electric 2,7 bar	
	E02L (EF2L)	differential electric 2,7 bar + *LC24	
catalogue	V05 (VF5)	differential visual 5 bar	
	E05 (EF5)	differential electric 5 bar	
	EO5L (EF5L)	differential electric 5 bar + *LC24	
	V08 (VF8)	differential visual 8 bar	
	E08 (EF8)	differential electric 8 bar	recommended for no by-pass option
	EO8L (EF8L)	differential electric 8 bar + *LC24	
	LC24	LED connector for pressure switch	
PLUG	P01	metal plug for indicator port - NBR	
	PF1	metal plug for indicator port - FKM	



# HYDRAULIC SYMBOLS



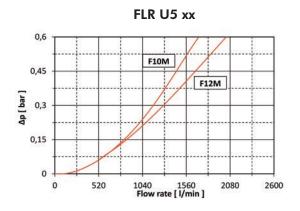
## PRESSURE DROP (Ap) INFORMATION FOR FILTER SIZING

The total Delta P through a filter assembly is given from Housing  $\Delta p$  + Element  $\Delta p$ .

This ideally should not exceed 1,0 bar and should never exceed 1/3 of the set value of the by-pass valve. N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm<sup>3</sup>.

#### HOUSING PRESSURE DROP

The housing  $\Delta p$  is given by the curve of the considered model and port, in correspondence of the flow rate value.





## **ELEMENT PRESSURE DROP**

The element  $\Delta p$  (bar) is given by the flow rate (l/min) multiplied by the factor in the table here below corresponding to the selected media and divided by 1000.

If the oil has a viscosity Vx different than 32 cSt a corrective factor Vx/32 must be applied.

1000 I/min with U564G10B and oil viscosity 46 cSt: (1000 x 0.09) / 1000 x (46 / 32) = 0,13 bar

	G01	G03	G06	G10	G15	G25	G40	GW03	GW10	AW40
U562	0,97	0,4	0,32	0,19	0,17	0,11	0,07	1,15	0,55	0,22
U564	0,45	0,19	0,15	0,09	0,08	0,06	0,03	0,58	0,28	0,11

#### **EXAMPLE OF TOTAL** $\Delta p$ CALCULATION

FLRU5G10B0F10MA1000A0 with 1000 l/min and oil 46 cSt: Housing  $\Delta p$  + element  $\Delta p$  = 0,22 bar + (1000 x 0.09 / 1000 x (46 / 32) bar = 0,35 bar

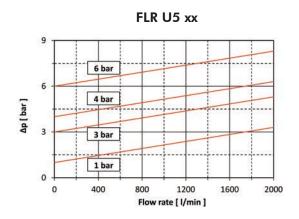
#### GW03, GW10 AND AW40 QUICK SIZE TABLE

	suggested flow rate [l/min]	GW03 and GW10 water capacity* [l]	AW40 water capacity* [l]
U562	75	1.31	1.50
U564	152	2.65	3.03

\* at final  $\Delta p = 3$  bar

#### BYPASS VALVE PRESSURE DROP

The bypass valve  $\Delta p$  is given by the curve of the considered model and setting, in correspondence of the flow rate value.



N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm<sup>3</sup>.



# 

#### INDICATOR TIGHTENING TORQUE

50 Nm

**NBR** 

#### SPARE SEAL KIT PART NUMBER

06.021.00389 06.021.00390

**FKM** 

#### **BOWL/BODY TIGHTENING TORQUE**

screw up filter bowl/body till end

#### DRAIN/VENT TIGHTENING TORQUE

50 Nm

#### WARNING

FLR...

Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

# **DISPOSAL OF FILTER ELEMENT**

▲ The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

## INSTALLATION

- The IN and OUT ports must be connected to the hoses in the correct flow direction (an arrow shows on the filter head (1).
  - 2. The filter housing should be preferably mounted with the bowl (6) upward.
  - 3. Secure to the frame the filter head (1) using the fixing holes (3).
  - Verify that no tension is present on the filter after mounting.
  - 5. Enough space must be available for filter element replacement.
  - 6. The visual clogging indicator must be in a easily viewable position.
  - 7. When a electrical indicator is used, make sure that it is properly wired.
- 8. Never run the system with no filter element fitted.
  9. Keep in stock a spare FILTREC filter element for timely replacement when required.
  - 10. Filter housing should be earthed.

## OPERATION

- The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
- The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
- 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

#### MAINTENANCE

- Make sure that the system is switched off and there is no residual pressure in the filter.
  - 2. Loosen vent screw (8).
  - 3. Remove drain plug (9) in housing bottom and drain oil.
  - 4. Unscrew the 3 grub screws (12) of the filter bowl (6).
  - 5. Unscrew filter bowl counter-clockwise.
  - 6. Lift out filter element (4).
  - 7. Check seal on filter bowl (5). We recommend replacement in any case.
  - 8. Make sure that the order number on the spare element corresponds to the order number of the filter name-plate. To ensure no contamination occurs during the exchange of the element, first open the plastic bag, then push the element over the spigot in the filter head. Now remove plastic bag.
  - 9. Push the element carefully over the spigot and tighten the 3 grub screws (12) of the filter bowl (6).
  - 10. Tighten drain plug (9) in housing bottom.
  - 11. Tight vent screw (8).
  - 12. The used filter elements can not be cleaned and re-use.





