

## **FLRD-U5 SERIES**

In line medium pressure filters

In line filters for operating pressure up to 16 bar. Flow rate up to 1600 l/min.



HOUSING

tested according to NFPA T3.10.5.1, ISO 10771,

PRESSURE:

Max operating: 16 bar

CONNECTIONS:

DN80 + 3" SAE 3000 FLANGE-M

DN100 + 4" SAE 3000 FLANGE-M

MATERIALS:

Head: anodized aluminium Bowl: anodized aluminium Body: anticorodal aluminium Seal: NBR (FKM on request) Manifold Welded: Carbon steel

3-Way valve: Steel Check valve: Cast steel

**BYPASS VALVE:** 

no bypass 1 bar 3 bar 4 bar

6 bar

**ELEMENT** 

tested according to ISO 11170, 2941, 2942, 2943,

3724, 3968,16889, 16908, 23181

FILTER MEDIA:

Fibreglass: G01 - G03 - G06 - G10 G15 - G25 - G40 - GW03 - GW10

AW40

**COLLAPSE** PRESSURE: 10 bar

**TEMPERATURE RANGE:** 

with NBR seal from -30  $^{\circ}$ C to +100  $^{\circ}$ C

with FKM seal (OPTION) from -25  $^{\circ}$ C to +120  $^{\circ}$ C

**FLUID** 

**COMPATIBILITY:** 

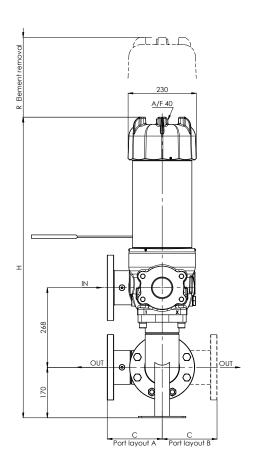
Full with HH-HL-HM-HV HETG-HEES (acc. to ISO 6743/4).

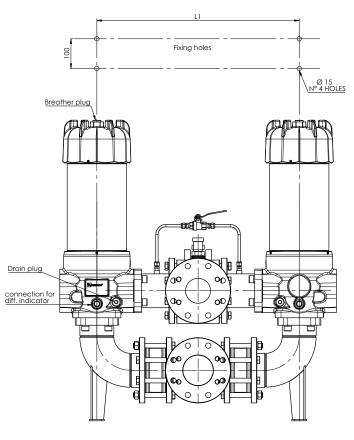
For use with other fluid please contact Filtrec Customer Service

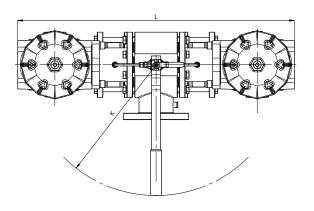
(info@filtrec.it).



## **OVERALL DIMENSIONS**







## **NOMINAL SIZE**

XX	MODEL	PORTS LAYOUT	PORT SIZE (IN - OUT)	L	L1	С	K	R	Н	BODY WEIGHT						
F10M		Α	DN80 + 3" SAE 3000 FLANGE-M	870	588	175	380			138 Kg						
F12M	FLRD-U5-62	^	DN100 + 4" SAE 3000 FLANGE-M	932	682	185	440	460	1065	166 Kg						
F10M	FLKD-03-02	В	DN80 + 3" SAE 3000 FLANGE-M	870	588	175	380	400	1003	138 Kg						
F12M		Б	Б	Б	ь	Ь	ь	ь	DN100 + 4" SAE 3000 FLANGE-M	932	682	185	440			166 Kg
F10M		Α	DN80 + 3" SAE 3000 FLANGE-M	870	588	175	380			157 Kg						
F12M	FLRD-U5-64	A	DN100 + 4" SAE 3000 FLANGE-M	932	682	185	440	900	1503	185 Kg						
F10M		В	DN80 + 3" SAE 3000 FLANGE-M	870	588	175	380	700	1503	157 Kg						
F12M		Ď	В	Б	В	В	DN100 + 4" SAE 3000 FLANGE-M	932	682 185	440			185 Kg			



## ORDERING INFORMATION

1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.			
FLRD	U5	64	G10	В	0	F12M	Α	1	000	S	0			
SPARE ELEMENT	U5	64	G10	В	0									
1. FILTER SERIES			ı	FLRD										
2. FILTER ELEMEN	NT SERII	ES		U5										
3. FILTER SIZE				62										
J. HEILK SIZE				64										
4 FUTED MEDIA					_									
4. FILTER MEDIA			_	000		ement	> 1 000	`						
				G01 G03		iber $eta_{4\mu\mathrm{m(c)}}$								
				G06		fiber β <sub>7μm(c)</sub>								
				G10		fiber β <sub>12μm(c)</sub>								
				G15		fiber β <sub>17μm(c</sub>	•							
				G25		fiber β <sub>22μm/s</sub>								
				G40		glassfiber $\beta_{35\mu\text{m(c)}} \ge 1.000$								
				9W03	glassfiber $\beta_{5\mu m(c)} \ge 1.000 + \text{water absorbent}$									
			C	€W10	glassfiber $\beta_{12\mu\text{m(c)}} \ge 1.000 + \text{water absorbent}$									
			A	W40	water absorbent only									
5. SEALS				В	NBR									
				V	FKM									
6. BYPASS VALVE				0	no by	pass								
Inbuilt into the filter e	lement			1	1 bar									
				3 3 bar										
				4	4 bar									
				6	6 bar									
7. MAIN PORT			F	-10M	MAIN INLET AND OUTLET DN80 + 3" SAE 3000 FLANGE (METRIC SCREW									
			_	-12M	MAIN IN	NLET AND OUT	TLET DN10	0 + 4" SAE	3000 FLANC	SE (METRIC S	SCREWS)			
8. PORTS LAYOU	JT			A	front	inlet and a	outlet on	the sar	ne side					
	· ·			 B	front: inlet and outlet on the same side in line: inlet and outlet on the opposite side									
9. INDICATOR P	MOIT		1	indicator seat on both sides:  left metal plug, right plastic cap										
				2	indica	indicator seat on both sides with metal plug								
				3	indicator seat on both sides with plastic plug									
10. COMPULSO	RY FIELD	)		000	filtrec	filtrec standard								
11. CORROSION	N PROTE	ECTION		S	painte	ed piping o	and valv	e + and	odized filte	ers				
12. OPTION				0	no op	otion								
				1		al tube for	· low flow	w rate 1	50-200 L	PM				



# ORDERING INFORMATION

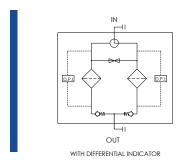
**ACCESSORIES** 

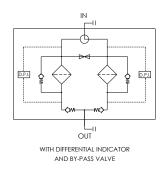
The accessories must be ordered separately

INDICATOR	VX2 (VY2)	differential visual 2,7bar	
(Y and F) digit for FKM seal option	EX2 (EY2)	differential electric 2,7bar	_
*LC24=Led connector For other options see clogging indicators	EX2L (EY2L)	differential electric 2,7bar + LC24*	
catalogue	VEXF2	differential visual and electric 2,7 bar	
	VX5 (VY5)	differential visual 5bar	
	EX5 (EY5)	differential electric 5bar	<u></u>
	EX5L (EY5L)	differential electric 5bar + LC24*	
	VEXF5	differential visual and electric 5bar	
	VX8 (VY8)	differential visual 8bar	
	EX8 (EY8)	differential electric 8bar	recommended for
	EX8L (EY8L)	differential electric 8bar + LC24*	no by-pass option
	VEXF8	differential visual and electric 8 bar	
	LC24	LED connector for pressure switch	
PLUG	P01	metal plug for indicator port - NBR	
	PF1	metal plug for indicator port - FKM	



#### HYDRAULIC SYMBOLS





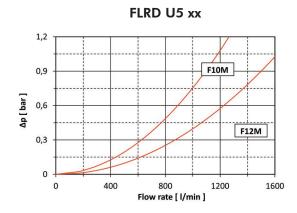
### PRESSURE DROP (Ap) INFORMATION FOR FILTER SIZING

The total Delta P through a filter assembly is given from Housing  $\Delta p$  + Element  $\Delta p$ .

This ideally should not exceed 1.0 bar and should never exceed 1/3 of the set value of the by-pass valve. N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0.875 Kg/dm<sup>3</sup>.

#### HOUSING PRESSURE DROP

The housing  $\Delta p$  is given by the curve of the considered model and port, in correspondence of the flow rate value.



### **ELEMENT PRESSURE DROP**

The element  $\Delta p$  (bar) is given by the flow rate (l/min) multiplied by the factor in the table here below corresponding to the selected media and divided by 1000.

If the oil has a viscosity Vx different than 32 cSt a corrective factor Vx/32 must be applied.

1000 I/min with U564G10B0 and oil viscosity 46 cSt:  $(1000 \times 0.09 / 1000) \times (46 / 32) = 0.13$  bar

	G01	G03	G06	G10	G15	G25	G40	GW03	GW10	AW40
U562	0.97	0.40	0.32	0.19	0.17	0.11	0.07	1.15	0.55	0.22
U564	0.45	0.19	0.15	0.09	0.08	0.06	0.03	0.58	0.28	0.11

### **EXAMPLE OF TOTAL Ap CALCULATION**

FLRDU564G10B0F12MA1000S0 with 1000 l/min and oil 46 cSt:

Housing  $\Delta p$  + element  $\Delta p$  = 0.40 bar + (1000 x 0.09 / 1000) x (46 / 32) bar = 0.53 bar



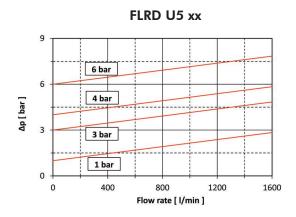
## **GW03, GW10 AND AW40 QUICK SIZE TABLE**

	suggested flow rate [l/min]	GW03 and GW10 water capacity* [l]	AW40 water capacity* [l]
U562	75	1.31	1.50
U564	152	2.65	3.03

<sup>\*</sup> at final  $\Delta p = 3$  bar

## **BYPASS VALVE PRESSURE DROP**

The bypass valve  $\Delta p$  is given by the curve of the considered model and setting, in correspondence of the flow rate value.



N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0.875 Kg/dm³.



### **USER TIPS**



- 1 FILTER HEAD
- 2 INDICATOR PORT
- **3** FIXING HOLES
- 4 FILTER ELEMENT
- 5 SEAL KIT FILTERS
- 6 FILTER BOWL
- 7 INTERNAL TUBE FOR LOW FLOW RATE
- **8** VENT PLUG
- **9** DRAIN PLUG
- 10 FILTER BODY
- **111** FIXING SCREWS
- 12 SUPPORT TUBE
- 13 NUT
- 14 WASHER
- **15** CHECK VALVE
- 16 FLANGE ASSEMBLY
- 17 FITTING ASSEMBLY
- 18 VALVE
- 19 PRESSURE EQUALIZING
- 20 SWITCHING LEVER
- 21 SEAL KIT PIPINGS

## **SPARE SEAL KIT PART NUMBER**

	NBR	FKM
FLRDF10 <b>(21)</b> (3" SAE / DN 80)	06.021.00407	06.021.00408
FLRDF12 <b>(21)</b> (4" SAE / DN 100)	06.021.00409	06.021.00410
FLR (5)	06.021.00389	06.021.00390

### **BOWL/BODY TIGHTENING TORQUE**

screw up filter bowl/body till end					
INDICATOR/DRAIN/VENT TIGHTENING TORQUE					
50 Nm					



#### WARNING



Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

### **DISPOSAL OF FILTER ELEMENT**



⚠ The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed the laws according to local authorized Companies.

### **INSTALLATION**



- Secure the frame of the filter using the fixing holes (3).
- The IN and OUT ports must be connected to the hoses in the correct flow direction.
- Verify that no tension is present on the filter after
- Enough space must be available for filter element replacement.
- The visual clogging indicator must be in a easily viewable position.
- When a electrical indicator is used, make sure that it is properly wired.



- Never run the system with no filter element fitted.
- Keep in stock a spare FILTREC filter element for timely replacement when required.
- Filter housing should be earthed.

#### **OPERATION**



- 1. The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
  - The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
  - If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

#### **MAINTENANCE**



- Operate and hold pressure equalizing (19) lever located behind switching lever. Pull catch knob and swivel switching lever (20).
- Loosen vent screw (8).
- Remove drain plug (9) in housing bottom and drain oil.
- 4. Unscrew filter bowl counter-clockwise.
- Lift out filter element (4).
- Check seal on filter bowl (5). We recommend replacement in any case.
- Make sure that the order number on the spare element corresponds to the order number of the filter name-plate. To ensure no contamination occurs during the exchange of the element, first open the plastic bag, then push the element over the spigot in the filter head. Now remove plastic bag.



- Push the element carefully over the spigot, mount the filter bowl (6) and tighten the 3 grub screws (11).
- Tighten drain plug (9) in housing bottom.
- 10. To refill the filter chamber, operate only the pressure equalizing lever, until fluid emerges bubble-free from the vent cavity.
- 11. Tight vent screw. Check for leckage by actuating the equalizing lever again.
- 12. The used filter elements can not be cleaned and re-use.

