

# **FLC SERIES**

Pressure filters

"Last Chance" type filters for protection of the tractor's hydraulic system from the contaminant coming from the auxiliary devices.



**HOUSING** 

tested according to NFPA T3.10.5.1, ISO 10771,

PRESSURE: max operating 350 bar

CONNECTION

PORTS:

MATERIALS:

G 1/4" - G 3/8" - G 1/2"

Housing: Anodized aluminium alloy

Seals: **NBR** 

**ELEMENT** 

tested according to ISO 11170, 2941, 2942, 2943, 3724, 3968

S25 - S40 FILTER MEDIA:

COLLAPSE

PRESSURE:

80 bar

**TEMPERATURE** 

-30 °C to +100 °C

**RANGE:** 

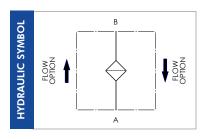
**FLUID** COMPATIBILITY:

Full with HH-HL-HM-HV HETG-HEES (acc. to ISO 6743/4).

For use with other fluid please

contact Filtrec Customer Service

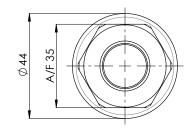
(info@filtrec.it).



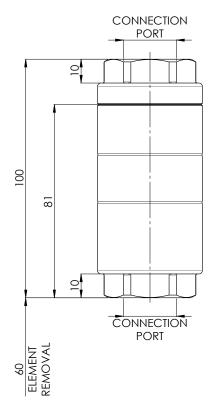


# **OVERALL DIMENSIONS**

# **ORDERING INFORMATION**



|               | 1.  | 2. | 3.  | 4. | 5. |
|---------------|-----|----|-----|----|----|
|               | FLC | 1  | S25 | В  | В3 |
| SPARE ELEMENT | ELC | 1  | S25 | В  |    |

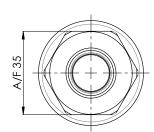


| 1. FILTER SERIES    | FLC  |                       |
|---------------------|------|-----------------------|
| 2. FILTER SIZE      | 1    |                       |
| 3. FILTER MEDIA     | \$25 | syntered bronze 25 μm |
|                     | \$40 | syntered bronze 40 μm |
| 4. SEALS            | В    | NBR                   |
| 5. CONNECTION PORTS | B1   | G 1/4"                |
|                     | B2   | G 3/8"                |
|                     | В3   | G 1/2"                |

WEIGHT: 0,3 Kg

# **FLOW RATE**

|            | PRESSURE DROP |             |             |        |  |  |  |
|------------|---------------|-------------|-------------|--------|--|--|--|
| MODEL      | at 10 l/min   | at 20 I/min | at 40 l/min | WEIGHT |  |  |  |
| FLC1S25BB3 | 1,0           | 2,0         | 4,0         | 0,3 Kg |  |  |  |
| FLC1S40BB3 | 0,9           | 1,8         | 3,6         | U,S Kg |  |  |  |





#### **USER TIPS**







- ID FILTER HEAD
- 2 SEAL KIT
- FILTER ELEMENT
- 4 FILTER BOWL

### **SPARE SEAL KIT PART NUMBER (2)**

### **NBR**

06.021.00280

#### **TIGHTENING TORQUE**

90 Nm

### **WARNING**



Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

### **DISPOSAL OF FILTER ELEMENT**



The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

# **INSTALLATION**



- Verify that no tension is present on the filter after
  - Enough space must be available for filter element replacement.



- 3. Never run the system with no filter element
  - Keep in stock a spare FILTREC filter element for timely replacement when required.
  - Filter housing should be earthed.

### **OPERATION**



- The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
- Replace the element according to the system manufacturer's recommendations.

### **MAINTENANCE**



- Make sure that the system is switched off and there is no residual pressure in the filter.
- Unscrew the filter bowl (4) by turning it anti-clockwise and remove it.
- 3. Remove the dirty filter element (3).
- 4. Clean carefully the filter bowl (4); check the seals (2) conditions and replace if necessary.
- 5. Before fitting a new FILTREC element (3), verify the part number, particularly concerning the micron rating; then insert the element into the filter bowl (4).
- Lubricate the filter bowl (4) thread and screw it by hand in the filter head (1) by turning it clock wise.
- Screw in the bowl to stop.



The used filter elements cannot be cleaned and re-used.

