

## F050 SERIES

In line medium pressure filters



### USER TIPS



- 1 FILTER HEAD
- 2 FIXING HOLES
- 3 FILTER ELEMENT
- 4 FILTER BOWL
- 5 SEAL KIT
- 6 IDENTIFICATION LABEL

### INSTALLATION

- ⚠ 1. The IN and OUT ports must be connected to the hoses in the correct flow direction an arrow shows on the filter head (1).
- 2. The filter housing should be preferably mounted with the bowl (4) downward.
- 3. Secure to the frame the filter head (1) using the threaded fixing holes (2).
- 4. Verify that no tension is present on the filter after mounting.
- 5. Enough space must be available for filter element replacement.
- ⚠ 6. Never run the system with no filter element fitted.
- ⚠ 7. Keep in stock a spare FILTREC filter element for timely replacement when required.
- 8. Filter housing should be earthed

### OPERATION

- ⚠ 1. The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
- 2. The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
- 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

#### BOWL TIGHTENING TORQUE

F050 DMD0014/29/44	60 Nm
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#### SPARE SEAL KIT PART NUMBER (5)

	NBR	FKM
F050 DMD0014/29/44	06.021.00129	06.021.00130

### WARNING

- ⚠ Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

### DISPOSAL OF FILTER ELEMENT

- ⚠ The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

### MAINTENANCE

- ⚠ 1. Make sure that the system is switched off and there is no residual pressure in the filter.
- 2. Unscrew the bowl (4) by turning it anti-clockwise and remove it.
- 3. Remove the dirty element (3).
- 4. Fit a new FILTREC element (3), verifying the part number, particularly concerning the micron rating; open its plastic protection on the open end side and insert it onto the spigot in the filter head, then remove completely the plastic protection.
- 5. Clean carefully the bowl; check the O-rings (5) conditions and replace if necessary.
- 6. Lubricate the bowl's thread (4) and screw it by hand in the filter head (1) by turning it clockwise.
- 7. Screw in the bowl to stop.
- ⚠ 8. The used filter elements cannot be cleaned and re-used.