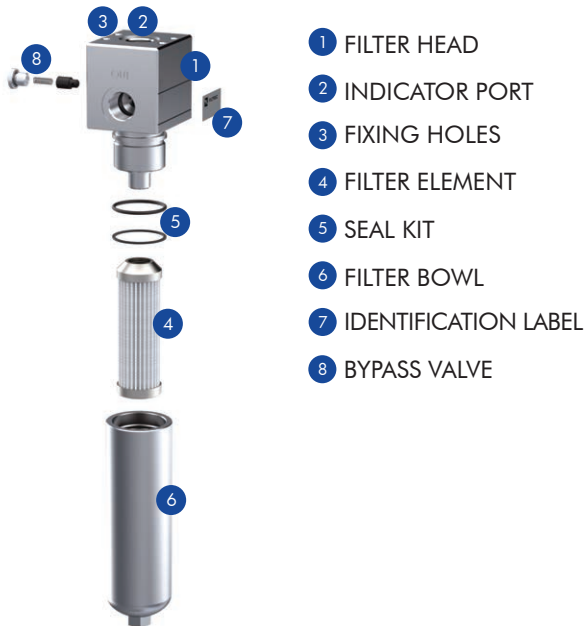


## USER TIPS



### INDICATOR TIGHTENING TORQUE

50 Nm

### SPARE SEAL KIT PART NUMBER (5)

	NBR	FKM
FH250 D1-08	06.021.00317	06.021.00318

### BOWL TIGHTENING TORQUE

screw up filter bowl till end

## WARNING

- ⚠ Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

## DISPOSAL OF FILTER ELEMENT

- ⚠ The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

## INSTALLATION

- ⚠ 1. The IN and OUT ports must be connected to the hoses in the correct flow direction "IN" and "OUT" labels are marked on filter head (1).
- 2. The filter housing should be preferably mounted with the bowl (6) downward.
- 3. Secure to the frame the filter head (1) using the threaded fixing holes (3).
- 4. Verify that no tension is present on the filter after mounting.
- 5. Enough space must be available for filter element replacement.
- 6. The visual clogging indicator must be in a easily viewable position.
- 7. When a electrical indicator is used, make sure that it is properly wired.
- ⚠ 8. Never run the system with no filter element fitted.
- 9. Keep in stock a spare FILTREC filter element for timely replacement when required.
- 10. Filter housing should be earthed.

## OPERATION

- ⚠ 1. The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
- 2. The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
- 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

## MAINTENANCE

- ⚠ 1. Make sure that the system is switched off and there is no residual pressure in the filter.
- 2. Unscrew the bowl (6) by turning it anti-clockwise and remove it.
- 3. Remove the dirty element (4).
- 4. Fit a new FILTREC element (4), verifying the part number, particularly concerning the micron rating; open its plastic protection on the open end side and insert it onto the spigot in the filter head, then remove completely the plastic protection.
- 5. Clean carefully the bowl; check the O-rings (5) conditions and replace if necessary.
- 6. Lubricate the bowl's thread (6) and screw it by hand in the filter head (1) by turning it clockwise.
- 7. Screw in the bowl to stop.
- ⚠ 8. The used filter elements cannot be cleaned and re-used.