

USER TIPS



- 1 FILTER HEAD
- 2 INDICATOR PORT
- 3 FIXING HOLES
- 4 FILTER ELEMENT
- 5 SEAL KIT
- 6 FILTER BOWL
- 7 IDENTIFICATION LABEL
- 8 DRAIN PLUG
- 9 INDICATOR PLUG

INDICATOR TIGHTENING TORQUE

90 Nm

**SPARE SEAL KIT PART NUMBER (5)
THREADED VERSION**

	NBR	FKM
FH420 D1-2x	06.021.00268	06.021.00269
FH420 D1-3x	06.021.00270	06.021.00271
FH420 D1-4x	06.021.00272	06.021.00273

**SPARE SEAL KIT PART NUMBER (5)
FLANGED VERSION**

	NBR	FKM
FH420 D12x	06.021.00275	06.021.00276
FH420 D14x	06.021.00272	06.021.00273

BOWL TIGHTENING TORQUE

screw up filter bowl till end

WARNING

-  Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

DISPOSAL OF FILTER ELEMENT

-  The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

INSTALLATION

-  1. The IN and OUT ports must be connected to the hoses in the correct flow direction an arrow shows on the filter head (1).
- 2. The filter housing should be preferably mounted with the bowl (6) downward.
- 3. Secure to the frame the filter head (1) using the threaded fixing holes (3).
- 4. Verify that no tension is present on the filter after mounting.
- 5. Enough space must be available for filter element replacement.
- 6. The visual clogging indicator must be in a easily viewable position.
- 7. When a electrical indicator is used, make sure that it is properly wired.
-  8. Never run the system with no filter element fitted.
- 9. Keep in stock a spare FILTREC filter element for timely replacement when required.
- 10. Filter housing should be earthed.

OPERATION

-  1. The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
- 2. The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
- 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

MAINTENANCE

-  1. Make sure that the system is switched off and there is no residual pressure in the filter.
- 2. Unscrew the bowl (6) by turning it anti-clockwise and remove it.
- 3. Remove the dirty element (4).
- 4. Fit a new FILTREC element (4), verifying the part number, particularly concerning the micron rating; open its plastic protection on the open end side and insert it onto the spigot in the filter head, then remove completely the plastic protection.
- 5. Clean carefully the bowl; check the O-rings (5) conditions and replace if necessary.
- 6. Lubricate the bowl's thread (6) and screw it by hand in the filter head (1) by turning it clockwise.
- 7. Screw in the bowl to stop.
-  8. The used filter elements cannot be cleaned and re-used.