

## **USER TIPS**



FILTER HEAD

2 SEAL KIT

SPARE SEAL KIT PART NUMBER (2)

**NBR** 

06.021.00280

**TIGHTENING TORQUE** 

90 Nm

- 3 FILTER ELEMENT
- 4 FILTER BOWL

### WARNING

Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

# **DISPOSAL OF FILTER ELEMENT**

The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

### INSTALLATION

- Verify that no tension is present on the filter after mounting.
  - 2. Enough space must be available for filter element replacement.
- 3. Never run the system with no filter element fitted.
  - 4. Keep in stock a spare FILTREC filter element for timely replacement when required.
  - 5. Filter housing should be earthed.

### **OPERATION**

- 1. The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
  - 2. Replace the element according to the system manufacturer's recommendations.

#### MAINTENANCE

- 1. Make sure that the system is switched off and there is no residual pressure in the filter.
  - 2. Unscrew the filter bowl (4) by turning it anti-clockwise and remove it.
  - 3. Remove the dirty filter element (3).
  - 4. Clean carefully the filter bowl (4); check the seals (2) conditions and replace if necessary.
  - 5. Before fitting a new FILTREC element (3), verify the part number, particularly concerning the micron rating; then insert the element into the filter bowl (4).
  - 6. Lubricate the filter bowl (4) thread and screw it by hand in the filter head (1) by turning it clock wise.
  - 7. Screw in the bowl to stop.
- 8. The used filter elements cannot be cleaned and re-used.