

USER TIPS



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INDICATOR TIGHTENING TORQUE

50 Nm

SPARE SEAL KIT PART NUMBER (5)

	NBR	FKM
FLR...	06.021.00389	06.021.00390

BOWL/BODY TIGHTENING TORQUE

screw up filter bowl/body till end

DRAIN/VENT TIGHTENING TORQUE

50 Nm

WARNING

- ⚠ Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

DISPOSAL OF FILTER ELEMENT

- ⚠ The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

INSTALLATION

- ⚠ 1. The IN and OUT ports must be connected to the hoses in the correct flow direction an arrow shows on the filter head (1).
- 2. The filter housing should be preferably mounted with the bowl (6) upward.
- 3. Secure to the frame the filter head (1) using the fixing holes (3).
- 4. Verify that no tension is present on the filter after mounting.
- 5. Enough space must be available for filter element replacement.
- 6. The visual clogging indicator must be in a easily viewable position.
- 7. When a electrical indicator is used, make sure that it is properly wired.
- ⚠ 8. Never run the system with no filter element fitted.
- 9. Keep in stock a spare FILTREC filter element for timely replacement when required.
- 10. Filter housing should be earthed.

OPERATION

- ⚠ 1. The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
- 2. The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
- 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

MAINTENANCE

- ⚠ 1. Make sure that the system is switched off and there is no residual pressure in the filter.
- 2. Loosen vent screw (8).
- 3. Remove drain plug (9) in housing bottom and drain oil.
- 4. Unscrew the 3 grub screws (12) of the filter bowl (6).
- 5. Unscrew filter bowl counter-clockwise.
- 6. Lift out filter element (4).
- 7. Check seal on filter bowl (5). We recommend replacement in any case.
- 8. Make sure that the order number on the spare element corresponds to the order number of the filter name-plate. To ensure no contamination occurs during the exchange of the element, first open the plastic bag, then push the element over the spigot in the filter head. Now remove plastic bag.
- 9. Push the element carefully over the spigot and tighten the 3 grub screws (12) of the filter bowl (6).
- 10. Tighten drain plug (9) in housing bottom.
- 11. Tight vent screw (8).
- ⚠ 12. The used filter elements can not be cleaned and re-use.